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PICKLING GEL 2L F/STAINLESS STEEL

Product group: 095 Product number: 661778

Pickling gel for discoloration removal and passivation of surface especially after stainless steel welding.

Product information

This product supersedes product no: 661777

Unitor pickling gel is used to remove oxides and discoloration on stainless steel welds and surrounding surfaces.

Features

- HD polyethylene container supplied together with brush
- In gel state

Benefits

- Safe handling and ready to use
- Product will stick in vertical and overhead positions
- Removes surface micro slag particles and other contaminates after welding which may cause local corrosion
- Pickling restores completely the materials corrosion resistance

Specification

General		Dimensions/Weight	
Invent Hazard Material (IMO/EU) classification	C-49	Weight [kg]	2.5

Technical data

Shelf life [months]	13 months stored at 20°C in unopened condition
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Approvals

ASTM380 and ASTM967

Documents

[DoC-661778-pickling-gel](#)

[SDoC and MD for IHM](#)

Directions for use

Recommended temperature limits for application: 10°C - 40°C and do not pickle under direct sunlight

- Stir the gel to a smooth consistency
- Spread a thick layer on to the work surface using the brush supplied
- Allow the gel to remain for 50-90 minutes
- Rinse off the reminding gel using fresh water
- The waste water, after rinsing, contains acids and heavy metals, and must hence be treated according to local wastewater requirements before discharge

Related products

Is accessory to

- 699397
18/8-321N 1.6X300MM213 PCS 1,7 KG
- 699405
18/8-321N 2.5X300MM89 PCS 1.7 KG
- 699413
18/8-321N 3.2X300MM54 PCS 1.7 KG
- 699421
23/14-322N 2.5X300MM84 PCS 1.7 KG



699439
23/14-322N 3.2X350MM50 PCS 2.0 KG

699447
23/14-322N 4.0X350MM35 PCS 2.0 KG

699454
DUPLEX-325N 2.5X300MM91 PCS 1.7 KG

699462
DUPLEX-325N 3.2X350MM55 PCS 2.0 KG

699470
TENSILE-328N 2.5X300MM79PCS 1.6 KG

699488
TENSILE-328N 3.2X350MM50PCS 2.0 KG

602979
18/8MO-221 2.0 X500 MM0,5KG

725309
IDUPLEX-222 2.0 X500 MM0,5KG

Is frequently bought together with

233601
AG 60 252 2.0 X500MM0,5KG

699173
GPO-302N 3.2X350MM190 PCS 5.4 KG

699405
18/8-321N 2.5X300MM89 PCS 1.7 KG

699264
LH-314N 2.5X350MM161 PCS 4.0 KG

602979
18/8MO-221 2.0 X500 MM0,5KG