

Product group: 093 Product number: 233577

Flux coated wear resistant brazing rod for copper, copper alloys, steel and cast iron.

Product information

Wear-resistant bronze alloy for protective overlays on bronze, brass, copper, steel, cast iron and malleable castings. The material is tough and hardwearing, poreless and easily machinable.

It has a low coefficient of friction and is seawater resistant. The rods are fluxcoated. When additional flux is needed use Unitor Wearbro flux 262 PF.

Features

- High strength and toughness
- Low melting point
- Good melting flow and high build up
- Non porous unique deposit

Benefits

- Long lasting overlay deposit
- Less heat damage to parent material
- User friendly and fast
- Deposit can be machined

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Documents

[SDoC and MD for IHM](#)

Directions for use

The label on each container fully identifies the contents, and also gives basic information on application areas. Complete information on each rod, and instructions for use are given in the handbook for Maritime Welders.

Flame setting: Use Neutral or slight oxygen surplus

Related products

Is part of bundle

589861
GASWELDING CABINET COMPLETE

Is frequently bought together with

603068
WEARBRO-FLUX 262 PF. 250G

233551
FC-BRONZE 261 2.0 X500MM 1,0KG

699173
GPO-302N 3.2X350MM 190 PCS 5.4 KG

233601
AG 60 252 2.0 X500MM 0,5KG

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