

Product group: **093** Product number: **233569**

Flux coated brazing rod for copper, copper alloys and steel.

## Product information

Flux-coated bronze rod with low bonding temperature and high tensile strength for joining and overlaying copper, brass, bronze, cast iron and steels. Galvanized steel may be braze-welded with FC-bronze without damaging the galvanizing. When additional flux is needed Unitor Bronzeflux - 261 PF should be used.



### Features

- High tensile strength
- Low melting point
- Good melting flow

### Benefits

- Job is done faster and very user friendly
- Galvanized pipes can be brazed without destroying galvanizing

## Specification

### General

Invent Hazard Material (IMO/EU) classification	NA
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## Documents

[SDoC and MD for IHM](#)

## Directions for use

The label on each container fully identifies the contents, and also gives basic information on application areas. Complete information on each rod, and instructions for use are given in the handbook for Maritime Welders.

Flame setting: Use neutral or slight oxygen surplus

## Related products

### Is part of bundle

**589861**  
GASWELDING CABINET COMPLETE

### Is frequently bought together with

**603076**  
BRONZE-FLUX261 PF. 250G

**233551**  
FC-BRONZE 261 2.0 X500MM1,0KG

**699264**  
LH-314N 2.5X350MM161 PCS 4.0 KG

**233601**  
AG 60 252 2.0 X 500MM0,5KG

**699165**  
GPO-302N 2.5X350MM295 PCS 5,2KG

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<https://www.wilhelmsen.com/product-catalogue/products/welding/gas-welding-brazing-cutting/gas-welding-and-brazing-consumables/fc-bronze-261-3.0-x-500mm-10kg>