

Product group: **092** Product number: **764485**

Braze welding rod for joining and surfacing cast iron and gas welding cast iron to steel.

Product information

This product supersedes product no: **682310**

A braze welding rod specially developed for joining, rebuilding or filling cracks in cast iron, malleable iron and cast iron/steel joints. The deposit has high tensile strength and the same colour and structure as cast iron.

The rod is not flux-coated and should be used with Unitor Cast Iron Flux 236, product number 764487



Features

- High tensile strength
- Colour of cast iron
- Fuses to oil contaminated cast iron
- Soft ductile deposit

Benefits

- No colour difference base material and deposit
- Bonding without porosity in deposit
- Oil impregnated cast iron may also be gas welded
- Machinable deposit

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Technical data

AWS	A5.15: R-C1
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Documents

[SDoC and MD for IHM](#)

Directions for use

The label on each container fully identifies the contents, and also gives basic information on application areas. Complete information on each rod, and instructions for use are given in the handbook for Maritime Welders.

Flame setting: Slight oxygen surplus

Related products

Is part of bundle

589861
GASWELDING CABINET COMPLETE

Is frequently bought together with

519744
AG 45 253 2.0 X 500MM 0,4KG

233551
FC-BRONZE 261 2.0 X500MM 1,0KG

633198
GAS IGNITOR TRIPL. 2 PCS

233601
AG 60 252 2.0 X 500MM 0,5KG

764487
CAST IRON FLUX 236 F. 250 G

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