

Product group: 093      Product number: 174326

Bare brazing rod for copper, copper alloys and steel.



Product information

This product supersedes product no: 514240

A universal bronze welding rod for braze welding of cast iron, steel, copper, brass, bronze and malleable castings. It can be used for joining dissimilar metals to each other and for overlaying bearings, gliding surfaces, etc. This rod is not flux-coated, and should be used with Unitor Bronzeflux 261 PF.

Features

- High tensile strength
- Low melting point
- Easy flowing

Benefits

- Job is done faster as very user friendly i.e., easy flowing
- The addiiton of Si, Mn and Sn guarantees a strong and high-quality deposit

Specification

General		Technical data	
Invent Hazard Material (IMO/EU) classification	NA	AWS	A5.8: RB CuZn A

Documents

[SDoC and MD for IHM](#)

Directions for use

The label on each container fully identifies the contents, and also gives basic information on application areas. Complete information on each rod, and instructions for use are given in the handbook for Maritime Welders.

Flame setting: Use neutral or slight oxygen surplus

Related products

Is part of bundle

589861  
GASWELDING CABINET COMPLETE

Is frequently bought together with

905026  
ACETYLENE A-40 FILLING

699165  
GPO-302N 2.5X350MM 295 PCS 5,2KG

905034  
OXYGEN O-40 FILLING

699173  
GPO-302N 3.2X350MM 190 PCS 5.4 KG

603076  
BRONZE-FLUX 261 PF. 250G

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