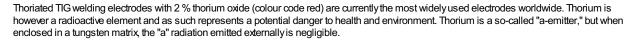


Product group: 197 Product number: 674736

Tungsten electrode 2.4mm 10pcs alloyed for TIG Welding of various base materials including AC or DC welding capable, best performance in DC welding.

## **Product information**

This product supersedes product no: 302729



The danger to the welder arises when thorium oxide gets into the respiratory canals. This problem can occur during welding (vapours) as well as when grinding the electrode tip (grinding dust). In the near future, more stringent legal regulations regarding production, use and disposal of thoriated electrodes are expected. It is expected that TIG-welding electrodes containing thorium will disappear from the market in the foreseeable future, especially as an environmentally friendly and technically better solution is already available.

#### Features

- Unitor tungsten electrodes are alloyed with Lanthanum (colour code gold) and are sold in sturdy boxes of 10 pcs
- Can be transported, stored and disposed of without legal restrictions
- Suitable for welding all materials Its an all purpose tungsten electrode that works on carbon steels, stainless steel, nickel alloys, aluminum, magnesium, titanium, cobalt, copper alloys, etc.
- · Better ignition performance than thorium alloyed type electrodes

#### Benefits

- Environmentally friendly no radioactive components
- Low burn off rate, longer service life
- Standardised in national and international norms (ISO 6848, EN 26848, AWS A5.12, JIS Z3233)

# Specification

### General

Invent Hazard Material (IMO/EU) classification NA

#### **Documents**

SDoC and MD for IHM

# **Related products**

Is accessory to 607810 TIG TORCH ACCESSORIES KIT 150000 TIG TORCH T-150 W.DIX 25 CONNECTOR 200000 TIG TORCH T-200 W.DIX 70 CONNECTOR

Is frequently bought together with 510010 REGULATOR 510 AR/CO2 FLOW 0-35L/MIN 632794 TIG GLOVES. 6 PAIRS

674710 TUNGSTEN EL. 1.6MM 10PCS

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