

TUNGSTEN EL. 2.4MM. 10PCS

Product group: **197** Product number: **674736**

Tungsten electrode 2.4mm 10pcs alloyed for TIG Welding of various base materials including AC or DC welding capable, best performance in DC welding.

Its an all purpose tungsten electrode that works on carbon steels, stainless steel, nickel alloys, aluminum, magnesium, titanium, cobalt, copper alloys, etc.



Product information

This product supersedes product no: **302729**

Thoriated TIG welding electrodes with 2 % thorium oxide (colour code red) are currently the most widely used electrodes worldwide. Thorium is however a radioactive element and as such represents a potential danger to health and environment. Thorium is a so-called "a-emitter," but when enclosed in a tungsten matrix, the "a" radiation emitted externally is negligible. The danger to the welder arises when thorium oxide gets into the respiratory canals. This problem can occur during welding (vapours) as well as when grinding the electrode tip (grinding dust). In the near future, more stringent legal regulations regarding production, use and disposal of thoriated electrodes are expected. It is expected that TIG-welding electrodes containing thorium will disappear from the market in the foreseeable future, especially as an environmentally friendly and technically better solution is already available.

Unitor tungsten electrodes are alloyed with Lanthanum (colour code gold) and are sold in sturdy boxes of 10 pcs.

Features

- Environmentally friendly- no radioactive components
- Can be transported, stored and disposed of without legal restrictions
- Suitable for welding all materials
- Better ignition performance than thorium alloyed type electrodes
- Low burn off rate, longer service life
- Standardised in national and international norms (ISO 6848, EN 26848, AWS A5.12, JIS Z3233)

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Documents

[SDoC and MD for IHM](#)

Related products

Is accessory to

607810	TIG TORCH ACCESSORIES KIT
150000	TIG TORCH T-150 W.DIX 25 CONNECTOR
200000	TIG TORCH T-200 W.DIX 70 CONNECTOR

Is frequently bought together with

510010	REGULATOR 510 AR/CO2 FLOW 0-35L/MIN
632794	TIG GLOVES. 6 PAIRS

674710 TUNGSTEN EL. 1.6MM. 10PCS

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