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# **UWI-500TP WELDING INVERTER**

Product group: 191 Product number: 500500

UWI-500TP is a powerful welding inverter for all arc welding (Stick/TIG/MIG/MAG) & gouging processes onboard.

Ideal for vessels requiring high duty cycle welding using very long welding cables extension especially deck

maintenance etc.



#### **Product information**

This product supersedes product no: 670398

#### **EU Ecodesign Compliant Welding Machine**

The welding machine is supplied "without" any accessories. To order, include Part No. 670406 ACCESSORIES KIT F/UWI-230,-320,-500.

#### Features

- Stick electrode (MMA) with adjustable hot start and arc force for optimal welding properties
- Lift-Arc TIG welding with remote control option for all welding processes, with total arc control both during welding and for the down-slope finish of the weld. Adjustable gas post-flow prevents faults in the end phase of the weld
- Two machines can be linked in parallel for up to 1000 Amperes for Air Carbon Arc gouging
- Voltage Reduction Device (VRD) function reduces open circuit voltage to only 9VDC which reduces risks of electric shock and electrocution to the lowest level
- Built-in Total Protection (TP), Line-voltage compensation and Thermal overload protection
- Made of high-grade aluminium casing that reduces weight and corrosion risks

#### **Benefits**

- Safe and compliant welding machine for maritime use
- Heavy duty and superior reliability in tough maritime environment
- 5-500A current range covers the use of any size of welding electrodes and two machines can be connetced parallel to provide 1000A
- Multi-process welding with combination of UWF-102 Wire Feeder for wire welding
- . Spare part kit available easy repair and to minimise downtime

#### **Specification**

## General

Invent Hazard Material (IMO/EJ) classification	D-1

#### Dimensions/Weight

Dimensions L x Wx H[mm]	670 x 290 x 510
Weight [kg]	47

#### Technical data

Duty cycle [%]	50 at mex current
Ingress protection	IP23S
Recommended fuse [A]	32 A slow
Voltage [V]	3 phase 380-440V 50/60Hz main supply
Welding current [A]	5-500

#### **Documents**

SDoC and MD for IHM

UWI-500-TP-Owners-manual-10072017

500500\_Reparation Manual PW

## **Related products**

## Accessories

<sup>\*\*</sup>Required UWI-500TP accessories kit for stick electrode welding. \*\*

## 200000

TIG TORCH T-200 W.DIX 70 CONNECTOR

#### 632901

TRIPLE CONNECTION DIX-70 MMF, 2 PCS

#### 607810

TIG TORCH ACCESSORIES KIT

REMOTE CONTROL PARALLEL CONNECTION

CABLE DRUMW/CRANK

#### 510010

REGULATOR 510 AR/CO2 FLOW 0-35L/MIN

#### 597328

FLOWCONTROL METER, ARGON

#### 510438

LEATHER JACKET LARGE

## 597310

FLOWCONTROL VALVE, ARGON

500103 UNDERCARRIAGE FOR UWI-500TP

#### 905174

ARGON E-50 FILLING

#### 528703

AIR CARBON ARC TORCH 600A

#### 594317

RETURN CLAMP ASSY 400A W/DIX 70

#### 670422

REMOTE CONTROLCABLE FOR UWI-320/500

#### 670414

REMOTE CONTROL F/UWI-320/500 & UWW-301

## 634121

CONVERSION ASSEM 2 PCS

## 779034

AUTODARK 820 FRESHAIR COMPLETE

## 632893

CABLE CONNECTOR DIX70 MALE-FEMALE

### 594325

EL.HOLDER 400A WITH DIX70 CONNECTOR

#### 670406

ACCESSORIES KIT F/UWI-230,-320,-500

#### Is accessory to

\*\*Required UWI-500TP accessories kit for stick electrode welding. \*\*

UWF-102 WIRE FEEDER FOR UWI-500TP

#### Spares

#### 500505

SPARE PART KIT FOR UWI-500TP

Is frequently bought together with

### 150150

UWI-150 TP WELDING INVERTER IN CASE (1P 230V)

### 670000

ELECTRODE CABINET WITH 27 PACKAGES.

# 632794

TIG GLOVES. 6 PAIRS

## 632984

WRE BRUSH STAINL. 6PCS

# 632976

WIRE BRUSH STEEL. 6PCS

WELDERS GLOVES. 6 PAIRS

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