

Product group: 195      Product number: 594317

Return clamp assembly 400A with DIX 70 connector with 3m cable 50mm2 for use on UWI-230 TP AC/DC, UWI-320TP, UWW-301 TP and UWI-500TP.



Product information

Reference to Code of Safe Working Practices for Merchant Seafarers (COSWP, UK): 24.7.3 Earth return clamp must be connected as closet to welding piece and not hull.

The return clamp should always be placed as close as possible to the welding area, or on the work piece itself if this is not an integral part of the hull.

The return connector must be properly dimensioned to provide good contact for the welding current load to be used. There are four types of return clamps available: the 200A, 400A, 600A and 800A.

Features

- Good contact with the workpiece
- Strong grip that permits attachment to any work piece
- Provide a large contact area with less overheating

Benefits

- Compliance to OCIMF SIRE 2.0 electric arc welding safety requirements
- Secured return on work piece reduces circuit resistance and provide a stable voltage which ensures good welding quality

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Documents

[SDoC and MD for IHM](#)

Directions for use

Grind off rust and paint before connecting return clamp in order to ensure optimal contact with the workpiece  
The positioning of the return clamp determines how large a part of the vessel or of the work piece is to be utilized as part of the welding current circuit  
The thickness of material between welding point and return clamp must be sufficient to carry the current load that is to be used  
Think carefully before fixing the return clamp so that sensitive machine parts such as ball bearings etc. are not used as a bridge for welding current

Related products

Is accessory to

500500  
UWI-500TP WELDING INVERTER

Is spare to

320320  
UWI-320TP WELDING INVERTER

Is part of bundle

670406  
ACCESSORIES KIT F/UWI-230,-320,-500  
670410  
ACCESSORIES KIT F/UWW-301 TP

Is frequently bought together with

709485  
FLIPVISION WELDING FACE SHIELD  
594325  
EL.HOLDER 400A WITH DIX70 CONNECTOR  
632786  
WELDERS GLOVES. 6 PAIRS  
699264  
LH-314N 2.5X350MM 161 PCS 4.0 KG

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