

Last updated: 15/02/2023 15:30:07

# WEARMAX-327 3.2 X 350MM 68PCS 3,5KG

Product group: **095** Product number: **606455**

Special formulated electrode for welding of wear resistant overlays and joining dissimilar metals.



## Product information

This product supersedes product no: **604280**

Special electrode for joining and overlaying whenever there is wear from wires, chains or organic substances, e.g. worn winch wheels and anchor windlass wheels on anchoring systems. Cargo handling and dredger equipment.

### Features

- Unitor high density polyethylene packing
- Superb arc stability
- Easy slag removal and smooth weld surface
- High resistance to wear

### Benefits

- Weld metal will work harden to more than 400HB with a smooth hard and crack resistant layer
- Long storage lifespan without moisture pick up
- Easy to use
- Little surface treatment needed
- Deposit will last longer resulting in less need for rewelding

## Specification

### General

|  |    |
|--|----|
| Invent Hazard Material (IMO/EU) classification | NA |
|--|----|

### Dimensions/Weight

|               |     |
|---------------|-----|
| Diameter [mm] | 3.2 |
| Weight [kg]   | 3.5 |

### Technical data

|          |          |
|----------|----------|
| AWS      | E 307-26 |
| Polarity | AC,DC+   |

### Performance data

|              |     |
|--------------|-----|
| Amperage [A] | 170 |
|--------------|-----|

## Documents

[SDoC and MD for IHM](#)

## Related products

Is frequently bought together with

- 905034**  
OXYGEN O-40 FILLING
- 905026**  
ACETYLENE A-40 FILLING
- 699512**  
NIFE-334N 3.2X350MM 68 PCS 2.2 KG
- 699173**  
GPO-302N 3.2X350MM 190 PCS 5.4 KG
- 606454**  
WEARMAX-327 2.5 X 350MM 49PCS 1,6KG

This page is printed from

[https://www.wilhelmsen.com/product-catalogue/products/welding/arc-welding-consumables-and-storing/coated-stick-electrodes/w\\_earmax-327-3.2-x-350mm-68pcs-35kg/](https://www.wilhelmsen.com/product-catalogue/products/welding/arc-welding-consumables-and-storing/coated-stick-electrodes/w_earmax-327-3.2-x-350mm-68pcs-35kg/)