

Product group: 095 Product number: 606454

Special formulated electrode for welding of wear resistant overlays and joining dissimilar metals.



Product information

This product supersedes product no: 604274

Special electrode for joining and overlaying whenever there is wear from wires, chains or organic substances, e.g. worn winch wheels and anchor windlass wheels on anchoring systems. Cargo handling and dredger equipment.

Features

- Unitor high density polyethylene packing
- Superb arc stability
- Easy slag removal and smooth weld surface
- High resistance to wear

Benefits

- Weld metal will work harden to more than 400HB with a smooth hard and crack resistant layer
- Long storage lifespan without moisture pick up
- Easy to use
- Little surface treatment needed
- Deposit will last longer resulting in less need for rewelding

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	2.5
Weight [kg]	1.6

Technical data

AWS	E 307-26
Polarity	AC,DC+

Performance data

Amperage [A]	140
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Documents

[SDoC and MD for IHM](#)

Related products

Is frequently bought together with

- 233601**
AG 60 252 2.0 X 500MM 0,5KG
- 699397**
18/8-321N 1.6X300MM 213 PCS 1,7 KG
- 699264**
LH-314N 2.5X350MM 161 PCS 4.0 KG
- 606455**
WEARMAX-327 3.2 X 350MM 68PCS 3,5KG
- 699272**
LH-314N 3.2X450MM96 PCS 5KG