

Product group: **096** Product number: **606458**

Tin-bronze electrode for welding copper and copper alloys.



## Product information

This product supersedes product no: **558445**

Electrodes for welding bronze, copper or brass to itself and to steel, cast iron and nickel alloys.

Application include joining of brass and tin-bronze as well as joining these to steel and cast iron. Also for building up parts, or filling cavities.

### Features

- Uitor high density polyethylene packing
- Superb arc stability
- Easy slag removal and smooth weld surface
- Suitable for most copper alloys

### Benefits

- Can be stored for long time without moisture pick up
- Easy to use and covers a range of copper and copper alloys
- Little surface treatment needed

## Specification

### General

Invent Hazard Material (IMO/EU) classification	NA
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### Dimensions/Weight

Diameter [mm]	3.2
Weight [kg]	1.4

### Technical data

AWS	A5.6: ECu Sn c
Polarity	DC+

### Performance data

Amperage [A]	90
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## Documents

[SDoC and MD for IHM](#)

## Related products

### Is frequently bought together with

- 699165**  
GPO-302N 2.5X350MM295 PCS 5,2KG
- 699173**  
GPO-302N 3.2X350MM 190 PCS 5.4 KG
- 606457**  
ALBRONZE-344 3.2X350MM46PCS 1.3 KG
- 699264**  
LH-314N 2.5X350MM 161 PCS 4.0 KG
- 699272**  
LH-314N 3.2X450MMØ6 PCS 5KG

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