

Product group: 096      Product number: 606458

Tin-bronze electrode for welding copper and copper alloys.

Product information

This product supersedes product no: 558445

Electrodes for welding bronze, copper or brass to itself and to steel, cast iron and nickel alloys.

Application include joining of brass and tin-bronze as well as joining these to steel and cast iron. Also for building up parts, or filling cavities.

Features

- Unitor high density polyethylene packing
- Superb arc stability
- Easy slag removal and smooth weld surface
- Suitable for most copper alloys

Benefits

- Can be stored for long time without moisture pick up
- Easy to use and covers a range of copper and copper alloys
- Little surface treatment needed

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
--	----

Dimensions/Weight

Diameter [mm]	3.2
Weight [kg]	1.4

Technical data

AWS	A5.6: EQu Sn c
Polarity	DC+

Performance data

Amperage [A]	90
--------------	----

Documents

[SDoC and MD for IHM](#)

Related products

Is frequently bought together with

- 699165**  
GPO-302N 2.5X350MM295 PCS 5,2KG
- 699173**  
GPO-302N 3.2X350MM 190 PCS 5.4 KG
- 606457**  
ALBRONZE-344 3.2X350MM46PCS 1.3 KG
- 699264**  
LH-314N 2.5X350MM 161 PCS 4.0 KG
- 699272**  
LH-314N 3.2X450MM96 PCS 5KG

This page is printed from:

<https://www.wilhelmsen.com/product-catalogue/products/welding/arc-welding-consumables-and-storing/coated-stick-electrodes/tinbro-341-3.2-x-350-mm-42pcs-1.4kg>

