

Product group: **096** Product number: **699488**

Superior maintenance electrode for welding of difficult to weld or unknown steel.



## Product information

This product supersedes product no: **606453**

A must have maintenance electrode onboard as it can weld on wide range of base materials.

Electrodes for most high-alloy steels like spring-steels, carbon steels, tool steels etc. High resistance against cracking, heat and corrosion. Extremely hard wearing, polishes to high gloss with low friction.

### Features

- Unitor high density polyethylene packing
- Superb arc stability
- Easy slag removal and smooth weld surface
- High strength

### Benefits

- Long storage lifespan without moisture pick up
- Easy to use
- Little surface treatment needed
- Less possibility for joint failure during operation

## Specification

### General

Invent Hazard Material (IMO/EU) classification	NA
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### Dimensions/Weight

Diameter [mm]	3.2
Weight [kg]	2

### Technical data

AWS	E 312-17
Polarity	AC,DC+

### Performance data

Amperage [A]	125
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## Variants

Product name	Product number	Amperage [A]	AWS	Diameter [mm]	Polarity	Weight [kg]
<a href="#">TENSILE-328N 2.5X300MM 79PCS 1.6 KG</a>	699470 (supersedes 606452)	85	E 312-17	2.5	AC,DC+	1.6
<a href="#">TENSILE-328N 3.2X350MM 50PCS 2.0 KG</a>	699488 (supersedes 606453)	125	E 312-17	3.2	AC,DC+	2
<a href="#">TENSILE-W-228 SELFSHIELD</a>	699492		A5.22: E312T0-3	1.2	DC+	5.0

## Documents

[SDoC and MD for IHM](#)

## Related products

### Variants

**699470**  
TENSILE-328N 2.5X300MM 79PCS 1.6 KG  
**699492**  
TENSILE-W-228 SELFSHIELD

### Accessories

**661778**  
PICKLING GEL 2L F/STAINLESS STEEL

Is frequently bought together with

**699173**  
GPO-302N 3.2X350MM 190 PCS 5.4 KG

**699272**  
LH-314N 3.2X450MMØ6 PCS 5KG

**233601**  
AG 60 252 2.0 X 500MM 0,5KG

**699165**  
GPO-302N 2.5X350MM 295 PCS 5,2KG

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