

Product group: **096** Product number: **699470**

Superior maintenance electrode for welding of difficult to weld or unknown steel.



## Product information

This product supersedes product no: **606452**

A must have maintenance electrode onboard as it can weld on wide range of base materials.

Electrodes for most high-alloy steels like spring-steels, carbon steels, tool steels etc. High resistance against cracking, heat and corrosion. Extremely hard wearing, polishes to high gloss with low friction.

### Features

- Unitor high density polyethylene packing
- Superb arc stability
- Easy slag removal and smooth weld surface
- High strength

### Benefits

- Long storage lifespan without moisture pick up
- Easy to use
- Little surface treatment needed
- Less possibility for joint failure during operation

## Specification

### General

Invent Hazard Material (IMO/EU) classification	NA
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### Dimensions/Weight

Diameter [mm]	2.5
Weight [kg]	1.6

### Technical data

AWS	E312-17
Polarity	AC,DC+

### Performance data

Amperage [A]	85
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## Variants

Product name	Product number	Amperage [A]	AWS	Diameter [mm]	Polarity	Weight [kg]
TENSILE-328N 2.5X300MM 79PCS 1.6 KG	699470 (supersedes 606452)	85	E312-17	2.5	AC,DC+	1.6
TENSILE-W-228 SELF-SHIELD	699492		A5.22: E312T0-3	1.2	DC+	5.0

## Documents

[SDoC and MD for IHM](#)

## Related products

### Variants

**699492**  
TENSILE-W-228 SELF-SHIELD

### Accessories

**661778**  
PICKLING GEL 2L F/STAINLESS STEEL

### Is frequently bought together with

**699405**  
18/8-321N 2.5X300MM 89 PCS 1.7 KG

**699173**  
GPO-302N 3.2X350MM 190 PCS 5.4 KG

**699264**  
LH-314N 2.5X350MM 161 PCS 4.0 KG

**233601**  
AG 60 252 2.0 X 500MM 0,5KG

**699165**  
GPO-302N 2.5X350MM 295 PCS 5,2KG

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