

Product group: 096 Product number: 699470

Superior maintenance electrode for welding of difficult to weld or unknown steel.



Product information

This product supersedes product no: 606452

A must have maintenance electrode onboard as it can weld on wide range of base materials.

Electrodes for most high-alloy steels like spring-steels, carbon steels, tool steels etc. High resistance against cracking, heat and corrosion. Extremely hard wearing, polishes to high gloss with low friction.

Features

- Unitor high density polyethylene packing
- Superb arc stability
- Easy slag removal and smooth weld surface
- High strength

Benefits

- Long storage lifespan without moisture pick up
- Easy to use
- Little surface treatment needed
- Less possibility for joint failure during operation

Specification

General

| | |
|--|----|
| Invent Hazard Material (IMO/EU) classification | NA |
|--|----|

Dimensions/Weight

| | |
|---------------|-----|
| Diameter [mm] | 2.5 |
| Weight [kg] | 1.6 |

Technical data

| | |
|----------|----------|
| AWS | E 312-17 |
| Polarity | AC,DC+ |

Performance data

| | |
|--------------|----|
| Amperage [A] | 85 |
|--------------|----|

Variants

| Product name | Product number | Amperage [A] | AWS | Diameter [mm] | Polarity | Weight [kg] |
|-------------------------------------|----------------------------|--------------|-----------------|---------------|----------|-------------|
| TENSILE-328N 2.5X300MM 79PCS 1.6 KG | 699470 (supersedes 606452) | 85 | E 312-17 | 2.5 | AC,DC+ | 1.6 |
| TENSILE-W-228 SELFSHIELD | 699492 | | A5.22: E312T0-3 | 1.2 | DC+ | 5.0 |

Documents

[SDoC and MD for IHM](#)

Related products

Variants

699492
TENSILE-W-228 SELFSHIELD

Accessories

661778
PICKLING GEL 2L F/STAINLESS STEEL

Is frequently bought together with

699405
18/8-321N 2.5X300MM 89 PCS 1.7 KG

699173
GPO-302N 3.2X350MM 190 PCS 5.4 KG

699264
LH-314N 2.5X350MM 161 PCS 4.0 KG

233601
AG 60 252 2.0 X 500MM 0,5KG

699165
GPO-302N 2.5X350MM 295 PCS 5,2KG

