

Product group: 096 Product number: 699470

Superior maintenance electrode for welding of difficult to weld or unknown steel.



Product information

This product supersedes product no: 606452

A must have maintenance electrode onboard as it can weld on wide range of base materials.

Electrodes for most high-alloy steels like spring-steels, carbon steels, tool steels etc. High resistance against cracking, heat and corrosion. Extremely hard wearing, polishes to high gloss with low friction.

Features

- Unitor high density polyethylene packing
- Superb arc stability
- Easy slag removal and smooth weld surface
- High strength

Benefits

- Long storage lifespan without moisture pick up
- Easy to use
- Little surface treatment needed
- Less possibility for joint failure during operation

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	2.5
Weight [kg]	1.6

Technical data

AWS	E 312-17
Polarity	AC,DC+

Performance data

Amperage [A]	85
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Variants

Product name	Product number	Amperage [A]	AWS	Diameter [mm]	Polarity	Weight [kg]
TENSILE-328N 2.5X300MM 79PCS 1.6 KG	699470 (supersedes 606452)	85	E 312-17	2.5	AC,DC+	1.6
TENSILE-W-228 SELF SHIELD	699492		A5.22: E312T0-3	1.2	DC+	5.0

Documents

[SDoC and MD for IHM](#)

Related products

Variants

699492
TENSILE-W-228 SELF SHIELD

Accessories

661778
PICKLING GEL 2L F/STAINLESS STEEL

Is frequently bought together with

699405
18/8-321N 2.5X300MM 89 PCS 1.7 KG

699173
GPO-302N 3.2X350MM 190 PCS 5.4 KG

699264
LH-314N 2.5X350MM 161 PCS 4.0 KG

233601
AG 60 252 2.0 X 500MM 0,5KG

699165
GPO-302N 2.5X350MM 295 PCS 5,2KG

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