

Product group: **095** Product number: **599223**

Electrode for welding of mild steel and ship quality steel.



Product information

This product supersedes product no: **699223**

Low hydrogen double coated electrode for welding of unalloyed and low alloyed ship quality steel. The 2.0mm electrode is specially suited for thin plate welding.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Double coated electrode
- Good for root run of pipe welding with excellent weld penetration
- Approved by classification societies for higher tensile steels

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- Easy to use
- In compliance with maritime rules and regulations

Specification

General

| | |
|--|----|
| Invent Hazard Material (IMO/EU) classification | NA |
|--|----|

Dimensions/Weight

| | |
|---------------|-----|
| Diameter [mm] | 4 |
| Weight [kg] | 5.2 |

Technical data

| | |
|----------|---------|
| AWS | E7016 |
| Polarity | AC, DC+ |

Performance data

| | |
|--------------|-----|
| Amperage [A] | 190 |
|--------------|-----|

Low Hydrogen double coated electrode for welding of unalloyed and low alloyed ship quality steel. The 2 mm electrode is specially suited for thin plate welding. LMA electrode

Approvals

Contact Customer Service for 3rd party approvals certificates

Documents

[SDoC and MD for IHM](#)

Related products

Is frequently bought together with

- 632786**
WELDERS GLOVES. 6 PAIRS
- 699173**
GPO-302N 3.2X350MM 190 PCS 5.4 KG
- 699181**
GPO-302N 4.0X350MM 120 PCS 5.2 KG
- 699215**
SPECIAL-303N 3.2X350MM 120PCS 4,1KG
- 699165**
GPO-302N 2.5X350MM 295 PCS 5,2KG

This page is printed from:

<https://www.wilhelmsen.com/product-catalogue/products/welding/arc-welding-consumables-and-storing/coated-stick-electrodes/special-303n-42.0x450mm-75-pcs-52kg>