

Product group: 095 Product number: 699215

Electrode for welding of mild steel and ship quality steel.



Product information

This product supersedes product no: 606440

Low hydrogen double coated electrode for welding of unalloyed and low alloyed ship quality steel. The 2.0mm electrode is specially suited for thin plate welding.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Double coated electrode
- Good for root run of pipe welding with excellent weld penetration
- Approved by classification societies for higher tensile steels

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- Easy to use
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
--	----

Dimensions/Weight

Diameter [mm]	3.2
Weight [kg]	4.1

Technical data

AWS	E 7016
Polarity	AC, DC +

Performance data

Amperage [A]	150
--------------	-----

Approvals

Contact Customer Service for 3rd party approvals certificates

Documents

[SDoC and MD for IHM](#)

Related products

Is consumable by

669999
ELECTRODE CABINET COMPACT EMPTY

Is frequently bought together with

905034
OXYGEN O-40 FILLING

699165
GPO-302N 2.5X350MM295 PCS 5,2KG

699173
GPO-302N 3.2X350MM 190 PCS 5.4 KG

699207
SPECIAL-303N 2.5X350MM200PCS 4,1KG

699272
LH-314N 3.2X450MM96 PCS 5KG

This page is printed from:

<https://www.wilhelmsen.com/product-catalogue/products/welding/arc-welding-consumables-and-storing/coated-stick-electrodes/special-303n-3.2x350mm-120pcs-41kg>