

Product group: 095 Product number: 699207

High recovery electrode for welding of mild steel.



Product information

This product supersedes product no: 606439

Low hydrogen double coated electrode for welding of unalloyed and low alloyed ship quality steel. The 2.0mm electrode is specially suited for thin plate welding.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Double coated electrode
- Good for root run of pipe welding with excellent weld penetration
- Approved by classification societies for higher tensile steels

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- Easy to use
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/IU) classification	NA
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Dimensions/Weight

Diameter [mm]	2.5
Weight [kg]	4.1

Technical data

AWS	E 7016
Polarity	AC,DC +

Performance data

Amperage [A]	90
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Approvals

Contact Customer Service for 3rd party approvals certificates

Documents

[GPR DNV GL cert](#)

[SDoC and MD for IHM](#)

Related products

Is consumable by

669999
ELECTRODE CABINET COMPACT EMPTY

Is frequently bought together with

699173
GPO-302N 3.2X350MM 190 PCS 5.4 KG

699264
LH-314N 2.5X350MM 161 PCS 4.0 KG

699272
LH-314N 3.2X450MM 96 PCS 5KG

699215
SPECIAL-303N 3.2X350MM 120PCS 4,1KG

699165
GPO-302N 2.5X350MM 295 PCS 5,2KG

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