

Product group: 095      Product number: 699199

Electrode for welding of mild steel and ship quality steel.



Product information

This product supersedes product no: 606442

Low hydrogen double coated electrode for welding of unalloyed and low alloyed ship quality steel. The 2.0mm electrode is specially suited for thin plate welding.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Double coated electrode
- Good for root run of pipe welding with excellent weld penetration
- Approved by classification societies for higher tensile steels

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- Easy to use
- In compliance with maritime rules and regulations

Specification

General

|                                                |    |
|------------------------------------------------|----|
| Invent Hazard Material (IMO/EU) classification | NA |
|------------------------------------------------|----|

Dimensions/Weight

|               |     |
|---------------|-----|
| Diameter [mm] | 2   |
| Weight [kg]   | 1.7 |

Technical data

|          |          |
|----------|----------|
| AWS      | E 7016   |
| Polarity | AC, DC + |

Performance data

|              |    |
|--------------|----|
| Amperage [A] | 80 |
|--------------|----|

Approvals

Contact Customer Service for 3rd party approvals certificates

Documents

[SDoC and MD for IHM](#)

Related products

Is consumable by

669999  
ELECTRODE CABINET COMPACT EMPTY

Is frequently bought together with

- 699173  
GPO-302N 3.2X350MM 190 PCS 5.4 KG
- 699264  
LH-314N 2.5X350MM 161 PCS 4.0 KG
- 699215  
SPECIAL-303N 3.2X350MM 120PCS 4,1KG
- 699207  
SPECIAL-303N 2.5X350MM 200PCS 4,1KG
- 699165  
GPO-302N 2.5X350MM 295 PCS 5,2KG

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