

Product group: 095      Product number: 661778

Pickling gel for discoloration removal and passivation of surface especially after stainless steel welding.

Product information

This product supersedes product no: 661777

Unitor pickling gel is used to remove oxides and discoloration on stainless steel welds and surrounding surfaces.



Features

- HD polyethylene container supplied together with brush
- In gel state

Benefits

- Safe handling and ready to use
- Product will stick in vertical and overhead positions
- Removes surface micro slag particles and other contaminates after welding which may cause local corrosion
- Pickling restores completely the materials corrosion resistance

Specification

General		Dimensions/Weight	
Invent Hazard Material (IMO/EU) classification	C-49	Weight [kg]	2.5
Technical data			
Shelf life [months]	13 months stored at 20°C in unopened condition		

Approvals

ASTM 380 and ASTM 967

Documents

[DoC-661778-pickling-gel](#)

[SDoC and MD for IHM](#)

Directions for use

Recommended temperature limits for application: 10°C - 40°C and do not pickle under direct sunlight

Stir the gel to a smooth consistency  
Spread a thick layer on to the work surface using the brush supplied  
Allow the gel to remain for 50-90 minutes  
Rinse off the reminding gel using fresh water  
The waste water, after rinsing contains acids and heavy metals, and must hence be treated according to local wastewater requirements before discharge

Related products

Is accessory to

699397  
18/8-321N 1.6X300MM 213 PCS 1,7 KG

699405  
18/8-321N 2.5X300MM 89 PCS 1.7 KG

699413  
18/8-321N 3.2X300MM 54 PCS 1.7 KG

699421  
23/14-322N 2.5X300MM 84 PCS 1.7 KG

699439  
23/14-322N 3.2X350MM 50 PCS 2.0 KG

699447  
23/14-322N 4.0X350MM 35 PCS 2.0 KG

699454  
DUPLEX-325N 2.5X300MM 91 PCS 1.7 KG

699462  
DUPLEX-325N 3.2X350MM 55 PCS 2.0 KG

699470  
TENSILE-328N 2.5X300MM 79PCS 1.6 KG

**699488**  
TENSILE-328N 3.2X350MM 50PCS 2.0 KG

**602979**  
18/8MO-221 2.0 X 500 MM 0,5KG

**725309**  
IDUPLEX-222 2.0 X 500 MM 0,5KG

**Is frequently bought together with**

**233601**  
AG 60 252 2.0 X 500MM 0,5KG

**699173**  
GPO-302N 3.2X350MM 190 PCS 5.4 KG

**699264**  
LH-314N 2.5X350MM 161 PCS 4.0 KG

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