

NICKEL-333N 3.2X350 68 PCS 2.2 KG

Product group: **096** Product number: **699504**

Electrode for welding of cast iron.



Product information

This product supersedes product no: **606451**

Nickel electrodes (98% Ni) for welding of gray cast iron to itself or to steel. Especially good for old oil-soaked and corroded cast iron, and also for joining cast iron to steel, copper, copper alloys and stainless steel.

Features

- Unitor high density polyethylene packing
- Superb arc stability
- Easy slag removal and smooth weld surface
- Very good on oily cast iron

Benefits

- Long storage lifespan without moisture pick up
- Easy to use
- Little surface treatment needed
- Less porosity in deposit resulting in less required grinding

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	3.2
Weight [kg]	2.2

Technical data

AWS	E Ni-C1
Polarity	AC,DC+/-

Performance data

Amperage [A]	140
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Nickel electrodes (98% Ni) for welding of gray cast iron to itself or to steel. Specially good for old oil-soaked and corroded cast iron, and also for joining cast iron to steel, copper, copper alloys and stainless steel.

Variants

Product name	Product number	Diameter [mm]	Weight [kg]	Amperage [A]	Polarity
<u>NICKEL-333N 2.5X300MM 121PCS 2.0 KG</u>	699496 (supersedes 602946)	2.5	2	110	AC,DC+/-
<u>NICKEL-333N 3.2X350 68 PCS 2.2 KG</u>	699504 (supersedes 606451)	3.2	2.2	140	AC,DC+/-

Related products

Variants

699496 NICKEL-333N 2.5X300MM 121PCS 2.0 KG

Is frequently bought together with

699272 LH-314N 3.2X450MM96 PCS 5KG

233601 AG 60 252 2.0 X 500MM 0,5KG

699173 GPO-302N 3.2X350MM 190 PCS 5.4 KG

699165 GPO-302N 2.5X350MM 295 PCS 5,2KG

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