

Product group: 095      Product number: 699322

Vertical down welding electrode for welding of mild steel and ship quality steel.



Product information

This product supersedes product no: 592956

Low hydrogen and LMA heavily coated basic electrode for unalloyed and low alloyed ship quality steels, especially suited for vertical down welding in addition to other positions. Practically self-releasing slag, high deposition rate.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Vertical down welding
- Can be rested in the joint during welding
- Approved by classification societies for higher tensile steels

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- Greatly improve on the time to do the job
- Makes the welding easy to perform
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/IU) classification	NA
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Dimensions/Weight

Diameter [mm]	4
Weight [kg]	5

Technical data

AWS	E 8018-G
Polarity	DC+

Performance data

Amperage [A]	220
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Documents

[SDoC and MD for IHM](#)

Related products

Is frequently bought together with

- 699173**  
GPO-302N 3.2X350MM 190 PCS 5.4 KG
- 699314**  
LHV-316N 3.2X350MM 137 PCS 4.8 KG
- 699215**  
SPECIAL-303N 3.2X350MM 120PCS 4,1KG
- 699181**  
GPO-302N 4.0X350MM 120 PCS 5.2 KG
- 699165**  
GPO-302N 2.5X350MM 295 PCS 5,2KG