

Product group: 095 Product number: 699314

Vertical down welding electrode for welding of mild steel and ship quality steel.



Product information

This product supersedes product no: 592949

Low hydrogen and LMA heavily coated basic electrode for unalloyed and low alloyed ship quality steels, especially suited for vertical down welding in addition to other positions. Practically self-releasing slag, high deposition rate.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Vertical down welding
- Can be rested in the joint during welding
- Approved by classification societies for higher tensile steels

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- Greatly improve on the time to do the job
- Makes the welding easy to perform
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/IU) classification	NA
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Dimensions/Weight

Diameter [mm]	3.2
Weight [kg]	4.8

Technical data

AWS	E 8018-G
Polarity	DC+

Performance data

Amperage [A]	150
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Documents

[SDoC and MD for IHM](#)

Related products

Is frequently bought together with

699165
GPO-302N 2.5X350MM295 PCS 5,2KG

699173
GPO-302N 3.2X350MM 190 PCS 5.4 KG

632786
WELDERS GLOVES. 6 PAIRS

699264
LH-314N 2.5X350MM161 PCS 4.0 KG

699272
LH-314N 3.2X450MM96 PCS 5KG

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