

Product group: 095 Product number: 699330

Electrode for welding of high temperature steel e.g. boiler plates or pipes.



Product information

This product supersedes product no: 606449

Low hydrogen and LMA basic coated electrode for heat resistant low alloy steels with up to 1% Chromium an 0.5% Molybdenum. Used on boiler plates and pipes for working temperatures up to 550°C.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Approved by classification societies for boiler tubes and boiler plates with 1%Cr, 1/2% Mo and temp. up to 550°C

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	2.5
Weight [kg]	1.7

Technical data

AWS	E 8018-B2
Polarity	DC+/-

Performance data

Amperage [A]	105
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Documents

[SDoC and MD for IHM](#)

Related products

Is frequently bought together with

- 699405**
18/8-321N 2.5X300MM89 PCS 1.7 KG
- 699348**
LHT-318N 3.2X350MM48 PCS 1.7 KG
- 699264**
LH-314N 2.5X350MM161 PCS 4.0 KG
- 699272**
LH-314N 3.2X450MM96 PCS 5KG
- 699165**
GPO-302N 2.5X350MM295 PCS 5,2KG