Wilhelmsen

Product group: **095** Product number: **699330**

Electrode for welding of high temperature steel e.g. boiler plates or pipes.



Product information

This product supersedes product no: **606449**

Low hydrogen and LMA basic coated electrode for heat resistant low alloy steels with up to 1% Chromium an 0.5% Molybdenum. Used on boiler plates and pipes for working temperatures up to 550°C.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Approved by classification societies for boiler tubes and boiler plates with 1%Cr, 1/2% Mo and temp. up to 550°C

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/EU) classification	NA

Dimensions/Weight

Diameter [mm]	2.5
Weight [kg]	1.7

Technical data

AWS	E8018-B2
Polarity	DC+/-

Performance data

Amperage [A]	105

Documents

SDoC and MD for IHM

Related products

Is frequently bought together with

699405
18/8-321N 2.5X300MM 89 PCS 1.7 KG

699348
LHT-318N 3.2X350MM 48 PCS 1.7 KG

699264
LH-314N 2.5X350MM 161 PCS 4.0 KG

699272
LH-314N 3.2X450MM 96 PCS 5KG

699165
GPO-302N 2.5X350MM 295 PCS 5,2KG

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https://www.wilhelmsen.com/product-catalogue/products/welding/arc-welding-consumables-and-storing/coated-stick-electrodes/lht-318n-2.5x350mm-75-pcs-1.7-kg/