

Product group: 095 Product number: 699389

Electrode for welding of weathering steel i.e., Patinax steel, Cor-Ten A steel and Mayari R steel.



Product information

Low hydrogen and LMA basic coated electrode for welding of weathering steel. Good corrosion resistance to sea water and flue gases. Especially suitable for steels where protective paint coating wears off (hull plating on ice breakers).

Features

- LMA electrode
- Unitor high density polyethylene packing
- Suitable for welding shell plating of ice breakers and other ships and flue gases exhaust stack
- Approved by classification societies for weathering steels like Cor-Ten A and patinax steel

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- Good mechanical properties and corrosion resistance to sea-water and flue gases

Specification

General

Invent Hazard Material (IMO/IU) classification	NA
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Dimensions/Weight

Diameter [mm]	3.2
Weight [kg]	1.8

Technical data

AWS	E 8018-G
Polarity	AC,DC +

Performance data

Amperage [A]	150
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Documents

[SDoC and MD for IHM](#)

Related products

Is frequently bought together with

- 699165**
GPO-302N 2.5X350MM 295 PCS 5,2KG
- 699173**
GPO-302N 3.2X350MM 190 PCS 5.4 KG
- 699405**
18/8-321N 2.5X300MM 89 PCS 1.7 KG
- 699397**
18/8-321N 1.6X300MM 213 PCS 1,7 KG
- 699199**
SPECIAL-303N 2.0X350MM 115PCS 1,7KG

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