

Product group: 095 Product number: 683631

Electrode for welding of low temperature steel i.e., processing equipment for low temperature cargo or ice-class hull plates.



Product information

This product supersedes product no: 606447

Low hydrogen and LMA basic coated electrode for low temperature steel with 2,7% Ni. Plates and pipes used for low temperature AC cargo. Ice class hull plates.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Approved by classification societies for low temperature ice class hull plates with up to 2,6% Ni

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- High recovery of 115-120%
- Excellent impact toughness at -60°C.

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
--	----

Dimensions/Weight

Diameter [mm]	2.5
Weight [kg]	1.8

Technical data

AWS	E 8018-C1
Polarity	AC,DC+

Performance data

Amperage [A]	110
--------------	-----

Documents

[SDoC and MD for IHM](#)

Related products

Is frequently bought together with

- 699165**
GPO-302N 2.5X350MM 295 PCS 5,2KG
- 699173**
GPO-302N 3.2X350MM 190 PCS 5.4 KG
- 699405**
18/8-321N 2.5X300MM 89 PCS 1.7 KG
- 699421**
23/14-322N 2.5X300MM 84 PCS 1.7 KG
- 699264**
LH-314N 2.5X350MM 161 PCS 4.0 KG

This page is printed from:

<https://www.wilhelmsen.com/product-catalogue/products/welding/arc-welding-consumables-and-storing/coated-stick-electrodes/lhl-319n-2.5x350mm-78-pcs-1.8-kg>