

Product group: 095      Product number: 699280

Low hydrogen, high tensile electrode for welding of mild steel and ship quality steel.



Product information

This product supersedes product no: 303065

A reliable basic all-around LMA electrode for unalloyed and low alloyed ship quality steels, high deposition rate, deposit with high resistance against impact and cracking. Easily removable slag, good building properties.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Approved by classification societies for higher tensile steels
- Deposit recovery 118%

Benefits

- Optimised formula for shipboard maintenance welding giving high deposition and excellent performance
- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	4
Weight [kg]	5.6

Technical data

AWS	E7018
Polarity	DC +/-

Performance data

Amperage [A]	210
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Approvals

Contact Customer Service for 3rd party approvals certificates

Documents

[SDoC and MD for IHM](#)

Related products

Is consumable by

669999  
ELECTRODE CABINET COMPACT EMPTY

Is frequently bought together with

320320  
UWI-320TP WELDING INVERTER  
699173  
GPO-302N 3.2X350MM 190 PCS 5.4 KG  
699264  
LH-314N 2.5X350MM 161 PCS 4.0 KG  
699272  
LH-314N 3.2X450MM 96 PCS 5KG  
699181  
GPO-302N 4.0X350MM 120 PCS 5.2 KG