

Product group: 095 Product number: 699264

Low hydrogen, high tensile electrode for welding of mild steel and ship quality steel.



Product information

This product supersedes product no: 605857

A reliable basic all-around LMA electrode for unalloyed and low alloyed ship quality steels, high deposition rate, deposit with high resistance against impact and cracking. Easily removable slag, good building properties.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Approved by classification societies for higher tensile steels
- Deposit recovery 129%

Benefits

- Optimised formula for shipboard maintenance welding giving high deposition and excellent performance
- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	2.5
Weight [kg]	4

Technical data

AWS	E7018
Polarity	DC +/-

Performance data

Amperage [A]	105
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Approvals

Contact Customer Service for 3rd party approvals certificates

Documents

[SDoC and MD for IHM](#)

Related products

Is consumable by

669999
ELECTRODE CABINET COMPACT EMPTY

Is frequently bought together with

699405
18/8-321N 2.5X300MM 89 PCS 1.7 KG

699173
GPO-302N 3.2X350MM 190 PCS 5.4 KG

699272
LH-314N 3.2X450MM 96 PCS 5KG

233601
AG 60 252 2.0 X 500MM 0,5KG

699165
GPO-302N 2.5X350MM 295 PCS 5,2KG

150150
UWI-150 TP WELDING INVERTER IN CASE (1P 230V)

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