

Product group: 095      Product number: 699260

High recovery electrode for welding of mild steel and used especially for heavy lifter sea fastening application.



Product information

This product supersedes product no: 658179

High recovery rutile type electrodes for unalloyed steels. Easy to use in the horizontal position with a speed of up to 50 cm/min., and a throat thickness up to 3.5 - 6 mm in one layer. Self-releasing slag. Also suited for steels protected with zinc- or iron-oxide based primers.

Features

- Unit or high density polyethylene packing
- High deposition rate with low spatters
- Can be rested in the joint during welding
- Approved by classification societies for mild steels

Benefits

- Long storage lifespan without moisture pick up
- Greatly improves on the time to do the job
- Makes the welding easy to perform
- In compliance with maritime rules and regulations

Specification

General

|                                                |    |
|------------------------------------------------|----|
| Invent Hazard Material (IMO/EU) classification | NA |
|------------------------------------------------|----|

Dimensions/Weight

|               |     |
|---------------|-----|
| Diameter [mm] | 6   |
| Weight [kg]   | 5.3 |

Technical data

|          |           |
|----------|-----------|
| AWS      | E 7024    |
| Polarity | AC/DC +/- |

Performance data

|              |     |
|--------------|-----|
| Amperage [A] | 430 |
|--------------|-----|

Approvals

Contact Customer Service for 3rd party approvals certificates

Documents

[SDoC and MD for IHM](#)

Related products

Is frequently bought together with

- 699306**  
LHH-314H 5.0X450MM36 PCS 5.5 KG
- 758458**  
ACA-384 15X5X305MM50 PCS 2.1 KG
- 633263**  
SHADE 11 GLASS. 5SET
- 699256**  
GPR-300H 5.0X450MM35 PCS 5.6 KG
- 758466**  
ACA-384 8.0X305MM50 PCS 1.3 KG

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