

Product group: 095 Product number: 699256

High recovery electrode for welding of mild steel and used especially for heavy lifter sea fastening application.



Product information

This product supersedes product no: 606446

High recovery rutile type electrodes for unalloyed steels. Easy to use in the horizontal position with a speed of up to 50 cm/min., and a throat thickness up to 3.5 - 6 mm in one layer. Self-releasing slag. Also suited for steels protected with zinc- or iron-oxide based primers.

Features

- Unitor high density polyethylene packing
- High deposition rate with low spatters
- Can be rested in the joint during welding
- Approved by classification societies for mild steels

Benefits

- Long storage lifespan without moisture pick up
- Greatly improves on the time to do the job
- Makes the welding easy to perform
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	5
Weight [kg]	5.6

Technical data

AWS	E 7024
Polarity	AC, DC +/-

Performance data

Amperage [A]	340
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Approvals

Contact Customer Service for 3rd party approvals certificates

Documents

[SDoC and MD for IHM](#)

Related products

Is frequently bought together with

- 174706
CUTTING NOZZLE 10- 25MM
- 632786
WELDERS GLOVES. 6 PAIRS
- 699280
LH-314N 4.0X450MM 78 PCS 5.6 KG
- 233601
AG 60 252 2.0 X 500MM 0,5KG
- 632893
CABLE CONNECTOR DIX70 MALE-FEMALE

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