

Product group: 095      Product number: 699249

High recovery electrode for welding of mild steel and used especially for heavy lifter sea fastening application.



Product information

This product supersedes product no: 606445

High recovery rutile type electrodes for unalloyed steels. Easy to use in the horizontal position with a speed of up to 50 cm/min., and a throat thickness up to 3.5 - 6 mm in one layer. Self-releasing slag. Also suited for steels protected with zinc- or iron-oxide based primers.

Features

- Unit of high density polyethylene packing
- High deposition rate with low spatters
- Can be rested in the joint during welding
- Approved by classification societies for mild steels

Benefits

- Long storage lifespan without moisture pick up
- Greatly improves on the time to do the job
- Makes the welding easy to perform
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	4
Weight [kg]	5.5

Technical data

AWS	E 7024
Polarity	AC, DC +/-

Performance data

Amperage [A]	230
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Approvals

Contact Customer Service for 3rd party approvals certificates

Documents

[SDoC and MD for IHM](#)

Related products

Is frequently bought together with

- 699173**  
GPO-302N 3.2X350MM 190 PCS 5.4 KG
- 633198**  
GAS IGNITOR TRIPL. 2 PCS
- 699231**  
GPR-300H 3.2X450MM 85 PCS 5.8 KG
- 699215**  
SPECIAL-303N 3.2X350MM 120PCS 4,1KG
- 699272**  
LH-314N 3.2X450MM 96 PCS 5KG

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