

Product group: 095 Product number: 699231

High recovery electrode for welding of mild steel and used especially for heavy lifter sea fastening application.

#### **Product information**

This product supersedes product no: 606444

High recovery rutile type electrodes for unalloyed steels. Easy to use in the horizontal position with a speed of up to 50 cm/min., and a throat thickness up to 3.5 - 6 mm in one layer. Self-releasing slag. Also suited for steels protected with zinc- or iron-oxide based primers.

- Unitor high density polyethylene packing High deposition rate with low spatters
- Can be rested in the joint during welding
- Approved by classification societies for mild steels

## Benefits

- Can be stored for long time without moisture pick up
- Greatly improves on the time to do the job
- Makes the welding easy to perform
- In compliance with maritime rules and regulations

## **Specification**

#### General

Invent Hazard Material (IMO/EU) classification	NA

## Dimensions/Weight

Diameter [mm]	3.2
Weight [kg]	5.8

## **Approvals**

Contact Customer Service for 3rd party approvals certificates

## **Documents**

SDoC and MD for IHM

## **Related products**

## Is frequently bought together with

699165

GPO-302N 2.5X350MM 295 PCS 5,2KG

699173

GPO-302N 3.2X350MM 190 PCS 5.4 KG

633198

GAS IGNITOR TRIPL. 2 PCS

699249

GPR-300H 4.0X450MM51 PCS 5.5 KG

699272

LH-314N 3.2X450MM96 PCS 5KG

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