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Product group: **095** Product number: **699173**

Electrode for welding of mild steel.

Product information

This product supersedes product no: 535385

General purpose organic-rutile coated electrodes for unalloyed steels. Easily weldable in all positions including vertical down. Suitable for bridging large gaps. Excellent for all-purpose repair welding of mild steel.

Features

- Unitor high density polyethylene packing
- Strikes and re-striking easily
- · All positions including vertical down
- Superb arc stability
- Bridge large gaps
- · Approved by classification societies for mild steels

Benefits

- Long storage lifespan
- Superb for tack welding
- Easy to use
- Can do the job even if edge preparation is not up to standard
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/EU) classification	NA

Dimensions/Weight

Diameter [mm]	3.2
Weight [kg]	5.4

Technical data

AWS	E6013
Polarity	AC, DC+/-

Performance data

Amperage [A]	150
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Approvals

Contact Customer Service for 3rd party approvals certificates

Documents

SDoC and MD for IHM

Related products

Is consumable by

669999

ELECTRODE CABINET COMPACT EMPTY

Is frequently bought together with

699181

GPO-302N 4.0X350MM 120 PCS 5.2 KG

69927

LH-314N 3.2X450MM96 PCS 5KG

699165

GPO-302N 2.5X350MM 295 PCS 5,2KG

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https://www.wilhelmsen.com/product-catalogue/products/welding/arc-welding-consumables-and-storing/coated-stick-electrodes/gpo-302n-3.2x350mm-190-pcs-5.4-kg/scatalogue/products/welding/arc-welding-consumables-and-storing/coated-stick-electrodes/gpo-302n-3.2x350mm-190-pcs-5.4-kg/scatalogue/products/welding/arc-welding-consumables-and-storing/coated-stick-electrodes/gpo-302n-3.2x350mm-190-pcs-5.4-kg/scatalogue/products/welding/arc-welding-consumables-and-storing/coated-stick-electrodes/gpo-302n-3.2x350mm-190-pcs-5.4-kg/scatalogue/products/welding-consumables-and-storing/coated-stick-electrodes/gpo-302n-3.2x350mm-190-pcs-5.4-kg/scatalogue/products/welding-consumables-and-storing/coated-stick-electrodes/gpo-302n-3.2x350mm-190-pcs-5.4-kg/scatalogue/products/welding-scatalogue/pro