

Product group: 095      Product number: 699165

Electrode for welding of mild steel.



### Product information

This product supersedes product no: 535401

General purpose organic-rutile coated electrodes for unalloyed steels. Easily weldable in all positions including vertical down. Suitable for bridging large gaps. Excellent for all-purpose repair welding of mild steel.

#### Features

- Unitor high density polyethylene packing
- Strikes and re-striking easily
- All positions including vertical down
- Superb arc stability
- Bridge large gaps
- Approved by classification societies for mild steels

#### Benefits

- Long storage lifespan
- Superb for tack welding
- Easy to use
- Can do the job even if edge preparation is not up to standard
- In compliance with maritime rules and regulations

### Specification

#### General

Invent Hazard Material (IMO/EU) classification	NA
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#### Dimensions/Weight

Diameter [mm]	2.5
Weight [kg]	5.2

#### Technical data

AWS	E 6013
Polarity	AC, DC+/-

#### Performance data

Amperage [A]	100
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### Approvals

Contact Customer Service for 3rd party approvals certificates

### Documents

[SDoC and MD for IHM](#)

### Related products

#### Is consumable by

669999  
ELECTRODE CABINET COMPACT EMPTY

#### Is frequently bought together with

699272  
LH-314N 3.2X450MM96 PCS 5KG  
699264  
LH-314N 2.5X350MM 161 PCS 4.0 KG  
699173  
GPO-302N 3.2X350MM 190 PCS 5.4 KG

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