

Product group: 095 Product number: 699706

All positional low hydrogen electrode for welding of higher strength steels, depositing weld metal with a minimum yield strength of 550 N/mm2 after stress relieving.

Product information

Welding of higher strength steel with AWS E9018-G equivalent.

Features

- Vacuum pack for maximum protection against moisture pick up and no re-drying on first use
- Excellent low diffusible hydrogen level, < 4.0 ml/100g

Benefits

- Long storage lifespan without moisture pick up
- Welding of high strength steel, such as HY-80, HY-90 and ASTMA514, A508, A533

Specification

General

Invent Hazard Material (IMO/IU) classification	NA
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Dimensions/Weight

Dimensions L x W x H [mm]	390x210x70
Weight [kg]	1.7

Technical data

AWS	A5.5: E9018-G
Polarity	AC,DC+/-

Documents

[SDoC and MD for IHM](#)

Related products

Is frequently bought together with

- 699280**
LH-314N 4.0X450MM78 PCS 5.6 KG
- 699264**
LH-314N 2.5X350MM161 PCS 4.0 KG
- 699272**
LH-314N 3.2X450MM96 PCS 5KG

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