

Product group: 095 Product number: 699454

Electrode for welding of duplex steel, duplex to mild steel and duplex to stainless steel



Product information

This product supersedes product no: 606238

Rutile basic and LMA type electrode for welding of duplex stainless steel used in tanks, cargo loading pipes, heating coils and as ladder materials on board. Also for joining duplex steel to mild steel, duplex steel to stainless steel and stainless steel to mild steel.

Features

- LMA electrode
- Unitor high density polyethylene packing
- High resistance to general corrosion and pitting corrosion.
- Applicable up to a service temperature of 250°C.
- Approved by classification societies for welding of duplex steel

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	2.5
Weight [kg]	1.7

Technical data

AWS	A5.4: E2209-17
Polarity	AC,DC +

Performance data

Amperage [A]	90
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Documents

[SDoC and MD for IHM](#)

Related products

Accessories

661778
PICKLING GEL 2L F/STAINLESS STEEL

Is frequently bought together with

- 233601
AG 60 252 2.0 X 500MM 0,5KG
- 699173
GPO-302N 3.2X350MM 190 PCS 5.4 KG
- 699165
GPO-302N 2.5X350MM 295 PCS 5,2KG
- 699405
18/8-321N 2.5X300MM 89 PCS 1.7 KG
- 699264
LH-314N 2.5X350MM 161 PCS 4.0 KG

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