

DUPLEX-325N 2.5X300MM 91 PCS 1.7 KG

Product group: **095** Product number: **699454**

Electrode for welding of duplex steel, duplex to mild steel and duplex to stainless steel



Product information

This product supersedes product no: **606238**

Rutile basic type electrode for welding of duplex stainless steel used in tanks, cargo loading pipes, heating coils and as ladder materials on board. Also for joining duplex steel to mild steel, duplex steel to stainless steel and stainless steel to mild steel. High resistance to general corrosion and pitting corrosion. Applicable up to a service temperature of 250°C. LMA electrode

Features

- LMA electrode
- Unitor high density polyethylene packing
- Approved by classification societies for welding of duplex steel

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	2.5
Weight [kg]	1.7

Technical data

AWS	E 2209-17
Polarity	AC,DC +

Performance data

Amperage [A]	90
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Related products

Is frequently bought together with

233601 AG 60 252 2.0 X 500MM 0,5KG

699264 LH-314N 2.5X350MM 161 PCS 4.0 KG

699173 GPO-302N 3.2X350MM 190 PCS 5.4 KG

699165

GPO-302N 2.5X350MM 295 PCS 5,2KG

699405 18/8-321N 2.5X300MM 89 PCS 1.7 KG

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