

Product group: 096      Product number: 699538

Electrode used for joining and building up aluminium parts with thickness of more than 2mm sheets, sections, tubes, pistons, castings, gangways etc.



Product information

This product supersedes product no: 233676

Electrode for welding forged and cast aluminium alloys containing more than 7% Si as main alloying element.

Features

- Unitor high density polyethylene packing in combination with vacuum packing
- Good arc stability
- High strength

Benefits

- Easy to use and covers a range of aluminium alloys
- Less possibility for joint failure during operation

Specification

General		Dimensions/Weight	
Invent Hazard Material (IMO/EU) classification	NA	Diameter [mm]	3.2
		Weight [kg]	1.1
Technical data		Performance data	
Polarity	DC+	Amperage [A]	110

Variants

Product name	Product number	Amperage [A]	Diameter [mm]	Polarity	Weight [kg]
ALUMAG 235 3.0MM GAS TIG WELD 0.5KG	514265		3.0	AC	0.5
ALUMAG-W 235 1.0MM 2.0KG	590083		1.0	DC +	2
ALUMIN-351N 3.2X350MM 71 PCS 1.1 KG	699538 (supersedes 233676)	110	3.2	DC+	1.1

Documents

[SDoC and MD for IHM](#)

Related products

Variants

590083  
ALUMAG-W 235 1,0MM 2,0KG  
514265  
ALUMAG 235 3.0MM GAS TIG WELD 0.5KG

Is frequently bought together with

233601  
AG 60 252 2.0 X 500MM 0,5KG  
699165  
GPO-302N 2.5X350MM 295 PCS 5,2KG  
699173  
GPO-302N 3.2X350MM 190 PCS 5.4 KG  
699264  
LH-314N 2.5X350MM 161 PCS 4.0 KG  
699272  
LH-314N 3.2X450MM 96 PCS 5KG