Wilhelmsen Ships Service

UNITOR by Wilhelmsen

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ACA-384 6.3X305MM 50 PCS 0.8 KG

Product group: **096** Product number: **758474**

Electrode for air carbon arc gouging used for back gouging, removal of excess weld metal, removal of internal or surface defects, and preparation of bevel edges for welding.

Product information

This product supersedes product no: **699546**

A product range selected for maritime use:

High quality coupled with versatility is a basic factor for the selection of arc welding electrodes in the Unitor standard range. It is composed to cover all normally occurring applications onboard, yet to be as compact as possible. Each electrode therefore covers a wide range of applications. This reduces the number of electrode types needed on board.

With the best welding properties:

Special care has been taken to select electrodes with the best all-round welding properties. Easily welded electrodes are necessary to achieve good results without too stringet demands on the welder's skill. Welding onboard often requires awkward positions. The Unitor standard range has been composed with this in mind, whenever possible the electrodes' welding properties are equally good also in the vertical and under-up positions.

With full instructions for use:

The label on each box fully identifies the contents, and also gives basic information on application areas. Complete information on each electrode, with instructions for use and application examples are given in the Unitor handbook for maritime welders.

Features

- Suitable for all metallic materials
- High capacity removal of metal
- Stable arc

Benefits

- No need to worry about chemistry of base material
- Cuts down time it takes to do the job
- Easy to use

Specification

General

Suggested Inventory Hazard Material classification	NA

Dimensions/Weight

Diameter [mm]	6.3
Weight [kg]	0.8

Technical data

Polarity	DC+

Performance data

Amperage [A]	350

Carbon-graphite electrode for gouging by use of compressed air. Special gouging torch required.

Variants

Product name	Product number	Amperage [A]	Diameter [mm]	Weight [kg]
ACA-384 15X5X305MM 50 PCS 2.1 KG	758458 (supersedes 699561)	600	15	2.1
ACA-384 6.3X305MM 50 PCS 0.8 KG	758474 (supersedes 699546)	350	6.3	0.8

Documents

SDoC and MD for IHM

Related products

Variants

758458
ACA-384 15X5X305MM 50 PCS 2.1 KG

Is frequently bought together with

528703
AIR CARBON ARC TORCH 600A

634121
CONVERSION ASSEM. 2 PCS

632893
CABLE CONNECTOR DIX70 MALE-FEMALE

632786
WELDERS GLOVES. 6 PAIRS

699256
GPR-300H 5.0X450MM 35 PCS 5.6 KG

500500
UWI-500TP WELDING INVERTER

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