Wilhelmsen

Product group: **095** Product number: **699447**

Electrode for welding of stainless steel to mild steel, compound steel and stainless steel overlays.



Product information

This product supersedes product no: **606438**

Rutile-basic and LMA electrode for welding corrosion-resistant steels among themselves and to mild steels, for clad CrNiMo steels and for corrosion resistant layers on mild steels. Also for heat resistant steel with 19-21% Chromium and 11-13% nickel.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Approved by classification societies for welding of stainless steel to steel and compound steel

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/EU) classification	NA

Dimensions/Weight

Diameter [mm]	4
Weight [kg]	2

Technical data

AWS	E309MoL-17
Polarity	AC,DC+

Performance data

Amperage [A]	180

Documents

SDoC and MD for IHM

Related products

Accessories

661778
PICKLING GEL 2L F/STAINLESS STEEL

Is frequently bought together with

699413
18/8-321N 3.2X300MM 54 PCS 1.7 KG

699512
NIFE-334N 3.2X350MM 68 PCS 2.2 KG

699173
GPO-302N 3.2X350MM 190 PCS 5.4 KG

699181
GPO-302N 4.0X350MM 120 PCS 5.2 KG

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