

Product group: 095 Product number: 699439

Electrode for welding of stainless steel to mild steel, compound steel and stainless steel overlays.



Product information

This product supersedes product no: 606437

Rutile-basic and LMA electrode for welding corrosion-resistant steels among themselves and to mild steels, for clad CrNiMo steels and for corrosion resistant layers on mild steels. Also for heat resistant steel with 19-21% Chromium and 11-13% nickel.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Approved by classification societies for welding of stainless steel to steel and compound steel

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	3.2
Weight [kg]	2

Technical data

AWS	E 309MbL-17
Polarity	AC,DC +

Performance data

Amperage [A]	120
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Documents

[SDoC and MD for IHM](#)

Related products

Accessories

661778
PICKLING GEL 2L F/STAINLESS STEEL

Is frequently bought together with

699405
18/8-321N 2.5X300MM89 PCS 1.7 KG

699421
23/14-322N 2.5X300MM84 PCS 1.7 KG

699173
GPO-302N 3.2X350MM 190 PCS 5.4 KG

233601
AG 60 252 2.0 X 500MM 0,5KG

699165
GPO-302N 2.5X350MM 295 PCS 5,2KG

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