

Product group: 095 Product number: 699413

Electrode for welding of stainless steel grades SUS304L and SUS316L.



Product information

This product supersedes product no: 606435

Rutile-basic and LMA electrodes for welding corrosion-resistant austenitic steels containing 16-18% Chromium, 10-14% Nickel and 2-3% Molybdenum, e.g. AISI:316/316L, TP-316/H, CF-3M/8M/8C, CPF 8M/10 MC.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Approved by classification societies for welding of stainless steel

Benefits

- Electrodes can be exposed longer in the open
- Can be stored for long time without moisture pick up
- In compliance with maritime rules and regulations

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	3.2
Weight [kg]	1.7

Technical data

AWS	E 316L-17
Polarity	AC,DC+

Performance data

Amperage [A]	135
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Documents

[SDoC and MD for IHM](#)

Related products

Accessories

661778
PICKLING GEL 2L F/STAINLESS STEEL

Is consumable by

669999
ELECTRODE CABINET COMPACT EMPTY

Is frequently bought together with

699272
LH-314N 3.2X450MM96 PCS 5KG

699264
LH-314N 2.5X350MM 161 PCS 4.0 KG

699165
GPO-302N 2.5X350MM 295 PCS 5,2KG

699173
GPO-302N 3.2X350MM 190 PCS 5.4 KG

699405
18/8-321N 2.5X300MM 89 PCS 1.7 KG

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<https://www.wilhelmsen.com/product-catalogue/products/welding/arc-welding-consumables-and-storing/coated-stick-electrodes/188-321n-3.2x300mm-54-pcs-1.7-kg/>