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# 18/8-321N 1.6X300MM 213 PCS 1,7 KG

Product group: **095** Product number: **699397**

Electrode for welding of stainless steel grades SUS304L and SUS316L.



## Product information

This product supersedes product no: **606433**

Rutile-basic and LMA electrodes for welding corrosion-resistant austenitic steels containing 16-18% Chromium, 10-14% Nickel and 2-3% Molybdenum, e.g. AISI:316/316L, TP-316/H, CF-3M8M8C, CPF 8M/10 MC.

### Features

- LMA electrode
- Unitor high density polyethylene packing
- Approved by classification societies for welding of stainless steel

### Benefits

- Electrodes can be exposed longer in the open
- Can be stored for long time without moisture pick up
- In compliance with maritime rules and regulations

## Specification

### General

Invent Hazard Material (IMO/EU) classification	NA
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### Dimensions/Weight

Diameter [mm]	1.6
Weight [kg]	1.7

### Technical data

AWS	E 316L-17
Polarity	AC,DC+

### Performance data

Amperage [A]	50
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## Documents

[SDoC and MD for IHM](#)

## Related products

### Accessories

**661778**  
 PICKLING GEL 2L F/STAINLESS STEEL

### Is consumable by

**669999**  
 ELECTRODE CABINET COMPACT EMPTY

### Is frequently bought together with

**699173**  
 GPO-302N 3.2X350MM 190 PCS 5.4 KG

**233601**  
 AG 60 252 2.0 X 500MM 0,5KG

**699165**  
 GPO-302N 2.5X350MM 295 PCS 5,2KG

**699264**  
 LH-314N 2.5X350MM 161 PCS 4.0 KG

**699405**  
 18/8-321N 2.5X300MM 89 PCS 1.7 KG

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