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## S316M-GF,221,0.9MM WELD. WIRE 2.5KG

Product group: 090 Product number: 597518

Stainless steel flux cored welding wire for gas metal arc welding of stainless steel grades SS308L and SS316L.



### Product information

Unitor S 316 M-GF is a rutile flux cored wire designed for welding 19% Cr, 12% Ni, 3% Mo types of stainless steel.

#### Features

- High mechanical strength and toughness
- High content of molybdenum
- It is also suitable for related stabilised steel grades if service temperature is below 400oC

#### Benefits

- Application include welding on base materials AISI-304 and AISI -316
- High productivity welding as the wire operates with a very stable, spatter free arc producing a bright, smooth weld bead surface and the slag is self-releasing.

### Specification

#### General

Invent Hazard Material (IMO/EU) classification	NA
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#### Dimensions/Weight

Diameter [mm]	0.9
Weight [kg]	2.5

#### Technical data

AWS	A5.22:E316LT1-4/-1
Polarity	DC+
Voltage [V]	22 mains supply
Wire Speed (m/min)	11

### Documents

[SDoC and MD for IHM](#)

### Directions for use

Use preferably 80% Ar/20% CO2 (UNIMIX) as shielding gas

Pure CO2 can also be used but for positional welding, Ar/CO2 is highly recommended for good welding results

### Related products

Is frequently bought together with

**233601**

AG 60 252 2.0 X 500MM 0,5KG

**160100**

MS-W-201 SELFSHIELDWIRE 0,8MM 4.5KG

**602979**

18/8MD-221 2.0 X 500 MM 0,5KG

**590117**

GPS-W 200 0,8MM WELD. WIRE 5,0KG

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