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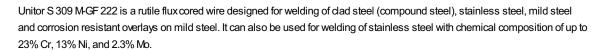
S-309M GF-222 0,9MM WELD.WIRE 2.5KG

Product group: **090** Product number: **309001**

Wire for GMAW welding of stainless steel to mild steel, compound steel and stainless steel overlays.

Product information

This product supersedes product no: 309000



Features

- Application include welding of stainless steel 309L, mild steel to stainless steel and clad steel
- No granulation of crystals up to 350oC, no oxidation below 800oC working temperature

Benefits

• High productivity welding as the wire operates with a very stable, spatter free arc producing a bright, smooth weld bead surface and easy slag removal

Specification

General

Invent Hazard Material (IMO/EJ) classification	NA

Dimensions/Weight

Diameter [mm]	0.9
Weight [kg]	2.5

Technical data

AWS	A5.22: E309NoT0-4(1)
Polarity	DC+
Voltage [V]	24
Wire Speed [m/min]	13

Documents

SDoC and MD for IHM

Directions for use

Use 80%/20% Ar/CO2 (UNIMIX) preferably as shielding gas

Related products

Is frequently bought together with

301301

UWW-301 TP WRE WELDER

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