

Product group: **090** Product number: **722228**

General Purpose Seamless Self-Shielded Flux Cored Wire (FCAW) for the welding of mild steel and ships steel. All position welding, including vertical down.



Product information

Unitor MS-W-203 Selfshield is a self shielding seamless flux cored welding wire designed for the welding of mild steel where superior weld metal mechanical properties are required.

Features

- It has all position welding capabilities, including the 3G vertical up and vertical down positions
- Good weldability and low spatter for excellent operator appeal
- Slag removal is very good with minimal slag sticking

Benefits

- Large working range for carbon steel welding
- Seamless and copper coated welding wire provide high resistance to rust and low moisture pick up
- Low content of diffusible hydrogen level (< H8)
- Not required shielding gas cylinder

Specification

General

Invent Hazard Material (IMO/EL) classification	NA
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Dimensions/Weight

Diameter [mm]	1.2
Weight [kg]	5.0

Technical data

AWS	A5.36M E71T11-AZ-CS3-H8
Polarity	DC-
Voltage [V]	24
Wire Speed (m/min)	8

Variants

Product name	Product number	AWS	Diameter [mm]	Invent Hazard Material (IMO/EL) classification	Polarity	Voltage [V]	Weight [kg]	Wire Speed (m/min)
<u>CORESHIELD8 SELFSHIELD 1.6MM11.4KG</u>	750187	A5.20: E71T-8	1.6	NA	DC-	18-24	11.3	3 - 7
<u>MS-W-203 SELFSHIELD</u>	722228	A5.36M E71T11-AZ-CS3-H8	1.2	NA	DC-	24	5.0	8

Documents

MS-W-203

Related products

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UWW-301 TP WIRE WELDER

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