

Product group: 090 Product number: 590117

Solid wire for gas metal arc welding of structural steel.

Product information

GPS-W-200 is a copper coated welding wire for welding of unalloyed and low alloyed structural steel.

Features

- Copper coated with high silicon content
- Can be used for thin as well as heavier sheets

Benefits

- Rusting prevented during storing
- Wide range of general welding application onboard
- Good weldability with fluid molten pool, low spatter and easy slag removal for high productivity welding



Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	0.8
Weight [kg]	5

Technical data

AWS	A5.18: ER70S-6
Polarity	DC +
Voltage [V]	22 mains supply
Wire Speed (m/min)	7.5

Documents

[SDoC and MD for IHM](#)

Directions for use

Clean all rust, scale and old paint from the area
Use 80/20% Ar/CO2 (UNIMIX) or pure CO2 shielding gas

Related products

Is frequently bought together with

633008
CHIPPING HAMMER ST. 2PCS

632794
TIG GLOVES. 6 PAIRS

632786
WELDERS GLOVES. 6 PAIRS

602979
18/8MO-221 2.0 X500 MM0,5KG

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