

Product group: **320** Product number: **L410512**

Product information

Our most recognised product to date, long admired as a premium, mixed polymer rope solution. We have sold Timm Master to over 6,000 vessels worldwide. Our Master ropes are supplying a significant proportion of the world's largest shipping companies. This is a flexible and easily handled product made from our Timm Signal B5 polyolefin yarn and high tenacity polyester and has long been admired as a premium, mixed polymer mooring rope.

Features

- 8-strand plaited construction
- Buoyant
- Low-torque
- UV stabilised

Benefits

- Class leading strength-to-weight ratio
- High abrasion resistance
- Type approval from DNV GL
- Meets all OCIMF requirements
- Held in global stock inventory

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
Material	Mixed polyolefins (B5 yarn) and HT PES
Material type and grade	Mixed polyolefins (B5 yarn) and HT PES

Dimensions/Weight

Diameter [mm]	88
Length [m]	220

Performance data

DNVGL	Y
SBA	N
Strength adjustment	10%
Var Range From	100%
Var Range To	105%

Approvals

Type Approved Product by DNV GL. This product is produced according to ISO 9554 and tested according to ISO 2307. Minimum Breaking Load (MBL) is according to ISO 10556 and verified by DNV GL.

Manufactured acc. to => ISO 9554, ISO 10556
Tested acc. to => ISO 2307, CI 1500A, DNVGL-CP-0100
Type Approval No => TAK0000094

Physical properties

Colour	White with 3 black marking yarns
Construction	8-strand plaited rope
Density [kg/m3]	0.99
Elongation [%]	18% at break
Eyes	1.8m protected eyes (PES)
Jacketed	false
Line Construction	8-strand braided
Line Linear Density (LLD)	4.142 kg/m
Line Tenacity (LT) Maximum	38.41 t/kg/m
Line Tenacity (LT) Maximum (kN/g/m)	0.38 kN/g/m
Line Tenacity (LT) Measured	37.63 t/kg/m
Load Bearing Linear Density (LBLD)	4.021 kg/m
Melting point	165°C
NSBF (if requested)	Not requested
Rotating	false
Splice type and design	Tuck (4S-4Z)x5

Technical data

Angled Break Force (ABF) % Avg NSBF D/d = 10	181.42 (90.71)
Angled Break Force (ABF) % Avg NSBF D/d = 5	173.00 (86.50)
Angled Endurance (AE) % Avg NSBF D/d = 10	78.21
Angled Endurance (AE) % Avg NSBF D/d = 5	75.13
Average Immediate Strain (e) %LDBF:10	1.33
Average Immediate Strain (e) %LDBF:20	2.50
Average Immediate Strain (e) %LDBF:30	3.50
Average Immediate Strain (e) %LDBF:40	4.36
Average Immediate Strain (e) %LDBF:50	5.24
Axial Compression Resistance (ACR)	94.53% Avg NSBF
Line Design Break Force (LDBF)	151
Spliced MBL/LDBF [kN]	1485
Temperature (T) % BF at 20°C -20C	135/101
Temperature (T) % BF at 20°C 0C	124/103
Temperature (T) % BF at 20°C 20C	100/100
Temperature (T) % BF at 20°C 40C	84/93
Temperature (T) % BF at 20°C 60C	72/89
Temperature (T) % BF at 20°C 80C	57/89
Unspliced MBL [kN]	1649
Unspliced MBL [t]	168
Water absorption [%]	<1%

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